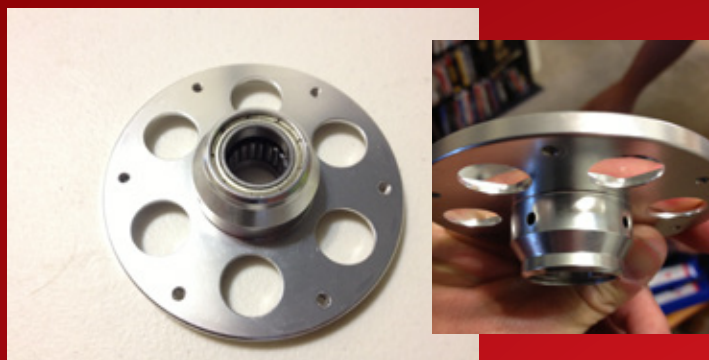


ONEWAY BEARING MODIFICATION

1 Loosen set screws.



2 Remove bearing.



Arbor Press or heat gun recommended.
Bearing may stay intact with sleeve this is fine.

3 Bearing removed.



Please note
orientation of
sprague.

4 Press out sleeve.



5 All parts removed.



6 Mark holes for dremeling.



7 Dremel flat spots on marks.



8 Green locite inside housing.



9 Re-assemble gear and hub.



G A U I